

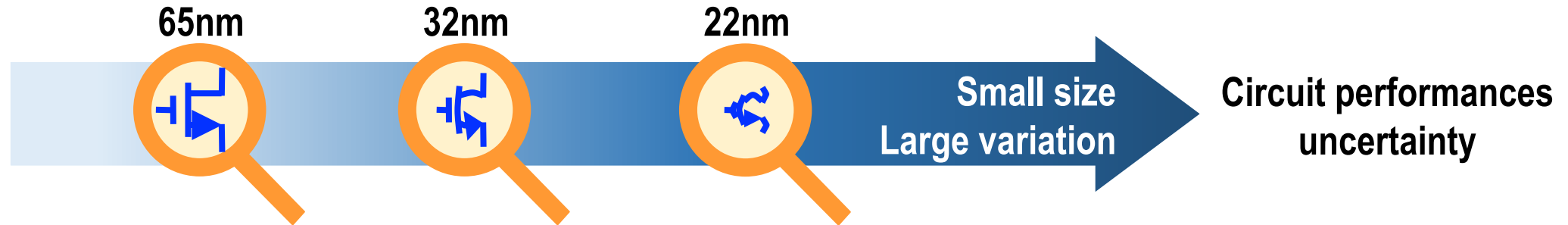
# Multi-corner Parametric Yield Estimation via Bayesian Inference on Bernoulli Distribution with Conjugate Prior

Jiahe Shi<sup>1</sup>, Zhengqi Gao<sup>1</sup>, Jun Tao<sup>1</sup>, Yangfeng Su<sup>2</sup>, Dian Zhou<sup>3</sup> and Xuan Zeng<sup>1</sup>  
1 ASIC & System State Key Lab, School of Microelectronics, Fudan University, Shanghai, China,  
2 School of Mathematical Sciences, Fudan University, Shanghai, China,  
3 Dept. of EE, University of Texas at Dallas, Dallas, USA

2020 IEEE International Symposium on Circuits and Systems  
Virtual, October 10-21, 2020



# Parametric Yield Estimation

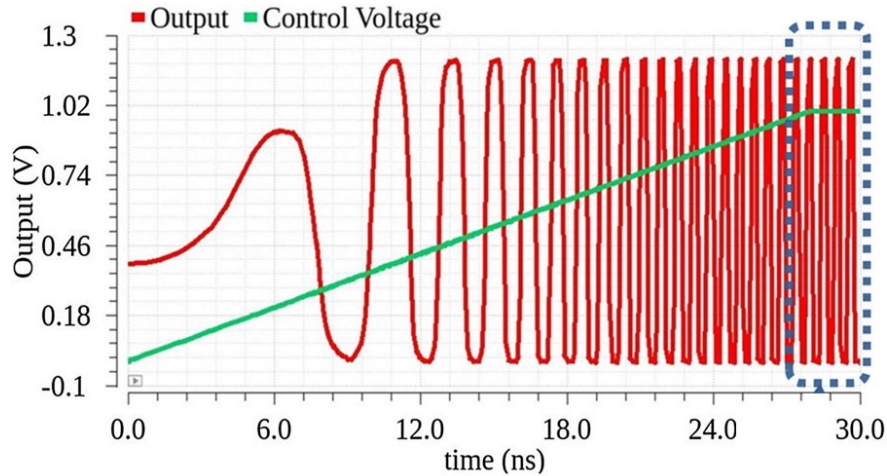


Guarantee the robustness of circuit designs

- **Parametric Yield Estimation methods**

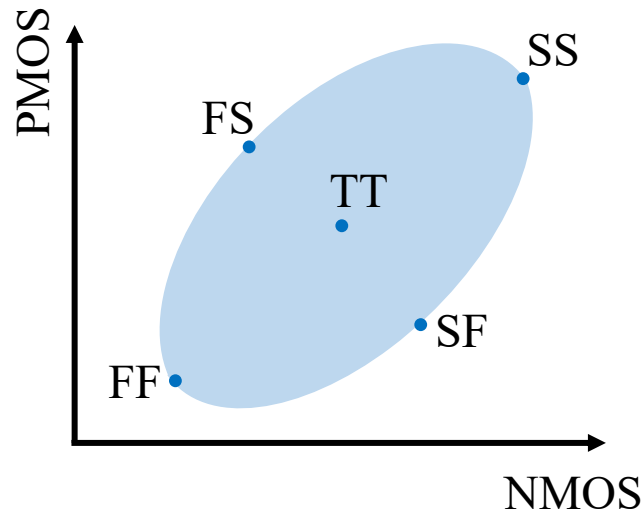
- Statistical approaches
  - Estimate the PDF of the performance of interests (Pols) from a large number of transistor-level simulations
- Model-based methods
  - Approximate the Pols by analytical functions of process variations
  - Estimate the PDFs of Pols via numerical methods

# Parametric Yield Estimation



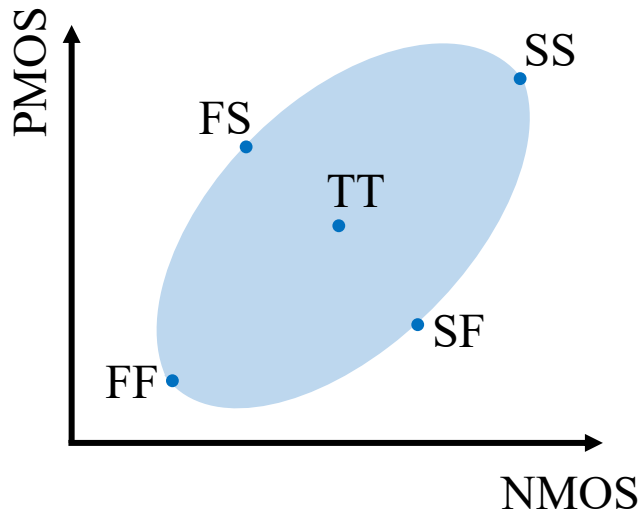
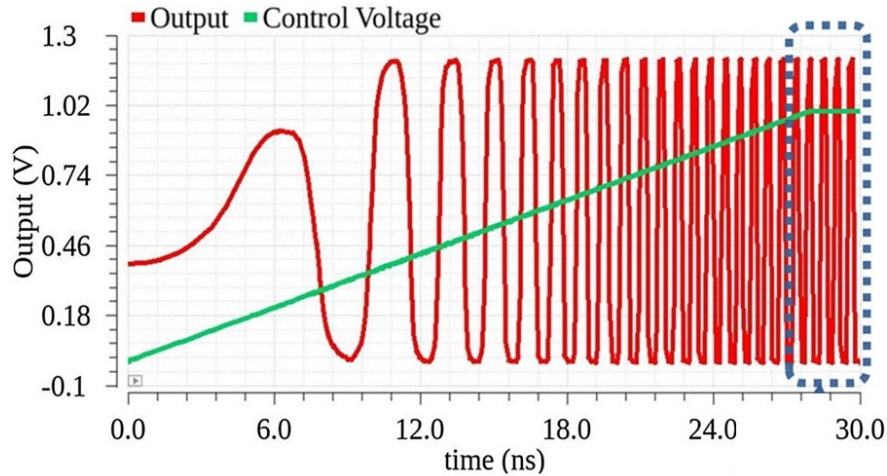
## • CHALLENGES

- **Measuring the exact value of a continuous PoI is expensive**
  - VCO



- **Circuit Performances over all process, voltage and temperature (PVT) corners are correlated**
  - Different process corners

# Parametric Yield Estimation



## • CHALLENGES

- **Measuring the exact value of a continuous Pol is expensive**
  - VCO

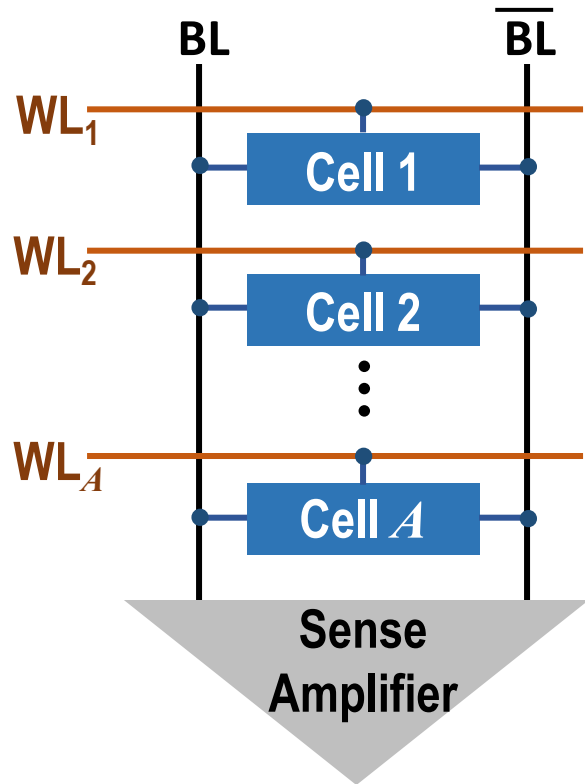
**Model the circuit output as a Bernoulli random variable**

- **Circuit Performances over all process, voltage and temperature (PVT) corners are correlated**
  - Different process corners

**Encode the correlation of yields over all corners**



# Multi-corner Yield Estimation



Simplified SRAM array with  $A$  cells

- Example: Access operation

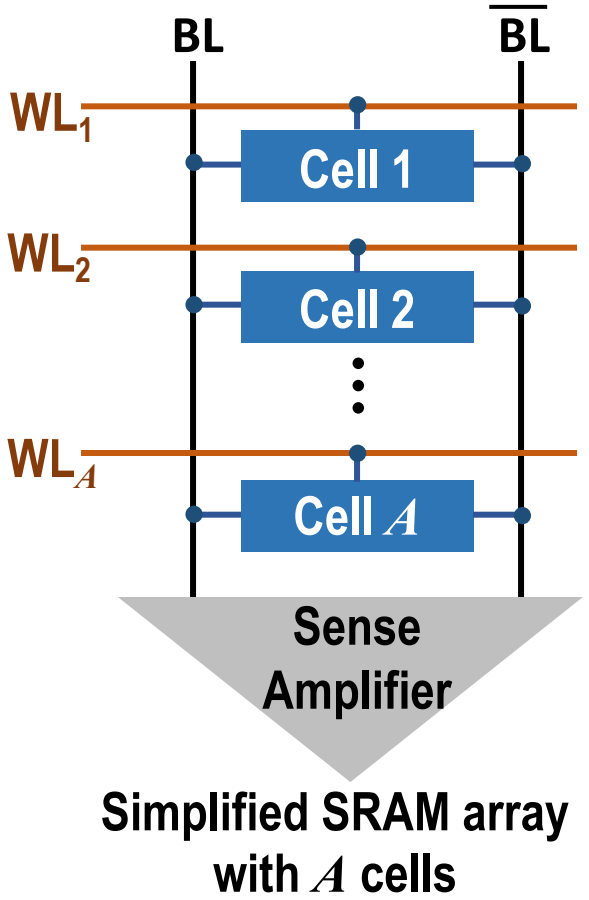
$$x = \begin{cases} 1 & \text{if success} \\ 0 & \text{if fail} \end{cases}$$

$x$ : Output of the binary testing

$\beta_k$ : Parametric yield at the  $k$ -th corner

$$p(x | \beta_k) = \beta_k^x \cdot (1 - \beta_k)^{1-x}$$

# Multi-corner Yield Estimation



- **Example: Access operation**

$$x = \begin{cases} 1 & \text{if success} \\ 0 & \text{if fail} \end{cases}$$

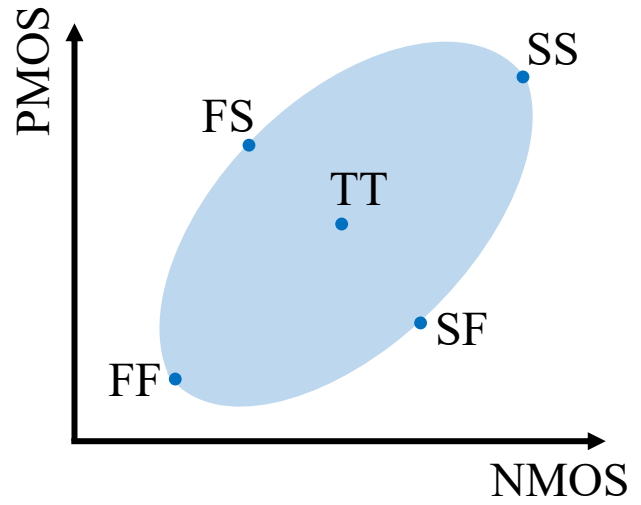
$$p(x | \beta_k) = \beta_k^x \cdot (1 - \beta_k)^{1-x}$$

- **Likelihood**

$$\begin{aligned} p(D | \beta) &= \prod_{n=1}^N \prod_{k=1}^K \beta_k^{x_k^n} \cdot (1 - \beta_k)^{1-x_k^n} \\ &= \prod_{k=1}^K \beta_k^{M_k} \cdot (1 - \beta_k)^{N - M_k} \end{aligned}$$

where,  $M_k = \sum_{n=1}^N x_k^n$

- $x$ : Output of the binary testing
- $\beta_k$ : Parametric yield at the  $k$ -th corner
- $D$ : Training dataset over all corners
- $N$ : Number of data at one corner
- $K$ : Number of corners
- $\beta$ :  $\beta = [\beta_1 \ \beta_2 \ \dots \ \beta_K]^T$



# Multi-corner Yield Estimation

- **Problem definition:**

$$p(\boldsymbol{\beta}|D) \propto p(\boldsymbol{\beta}) \cdot p(D|\boldsymbol{\beta})$$
$$\max_{\boldsymbol{\beta}} p(\boldsymbol{\beta}|D)$$

$p(\boldsymbol{\beta}|D)$ : Posterior distribution

$p(\boldsymbol{\beta})$ : Prior distribution

$p(D|\boldsymbol{\beta})$ : Likelihood

- **Bayesian Inference method based on Bernoulli distribution (BI-BD)**

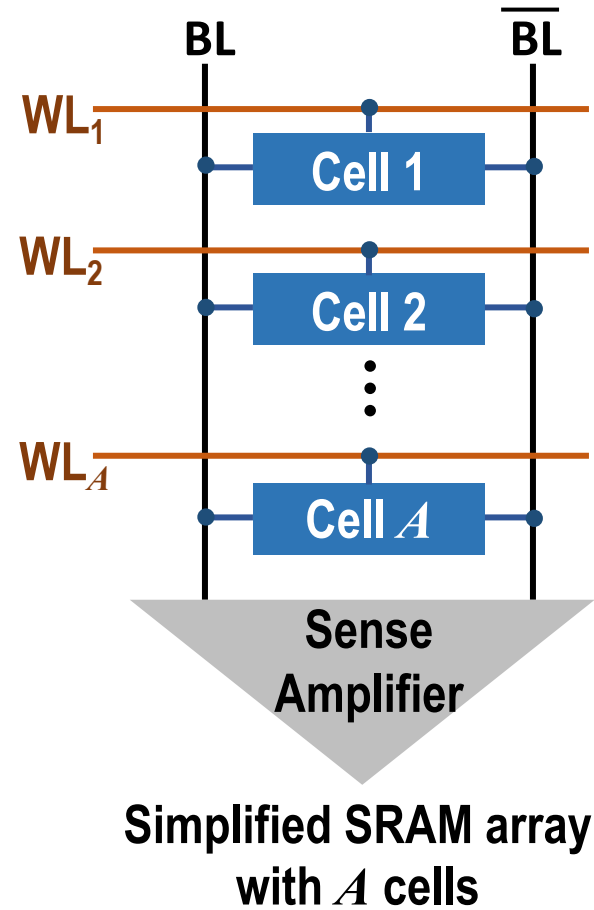
**[TCAD 2019]**

- Models the circuit output as a Bernoulli random variable
- Adopts a multivariate Gaussian distribution as prior distribution
- Calculate the multi-corner yields via posterior distribution approximation



**Can not analytically derive the exact posterior but approximate it via an iterative method**

# Bayesian Inference



- Likelihood function

$$p(D|\beta) = \prod_{n=1}^N \prod_{k=1}^K \beta_k^{x_k^n} \cdot (1-\beta_k)^{1-x_k^n}$$

$$= \prod_{k=1}^K \beta_k^{M_k} \cdot (1-\beta_k)^{N-M_k}$$

where,  $M_k = \sum_{n=1}^N x_k^n$

- Prior distribution conjugate to the likelihood function

$$p(\beta|\alpha, L) = \prod_{k=1}^K p(\beta_k|\alpha_k, L) = \frac{1}{Z_1} \cdot \prod_{k=1}^K \beta_k^{\alpha_k} \cdot (1-\beta_k)^{L-\alpha_k}$$

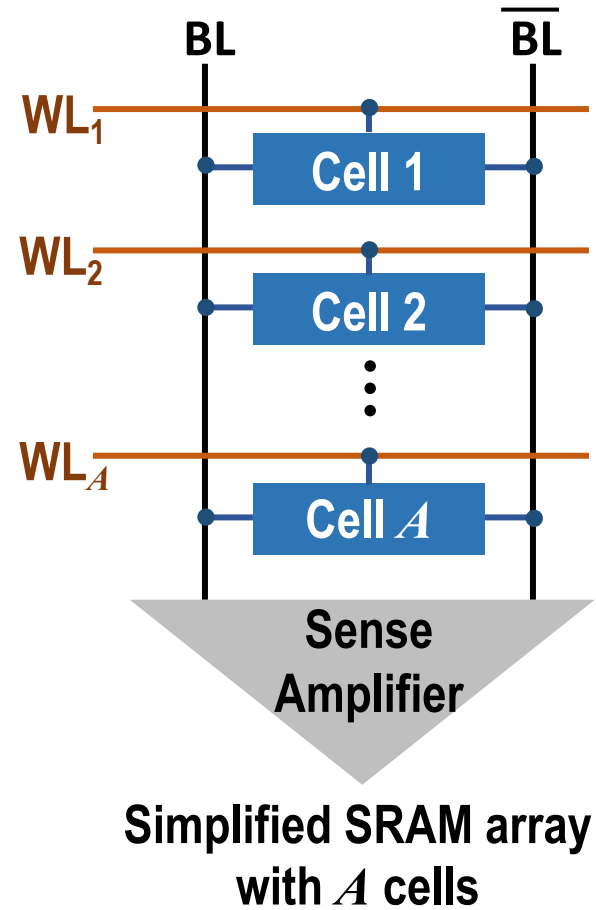
where,  $Z_1 = \prod_{k=1}^K B(\alpha_k + 1, L + 1 - \alpha_k)$      $\alpha_k$ : Hyper-parameter at  $k$ -th corner  
 $L$ : Hyper-parameter

The prior distribution is parametrized by the hyper-parameters  $\Theta = \{L, \alpha\}$ ,  
 $\alpha = [\alpha_1 \ \alpha_2 \ \dots \ \alpha_K]^T \in \mathbb{R}^K$

The priors over different corners share a unique hyper-parameter  $L$



# Bayesian Inference



$$p(\boldsymbol{\beta} | \mathbf{D}, \boldsymbol{\alpha}, L) \propto p(\boldsymbol{\beta} | \boldsymbol{\alpha}, L) \cdot p(\mathbf{D} | \boldsymbol{\beta})$$

- **Posterior distribution**

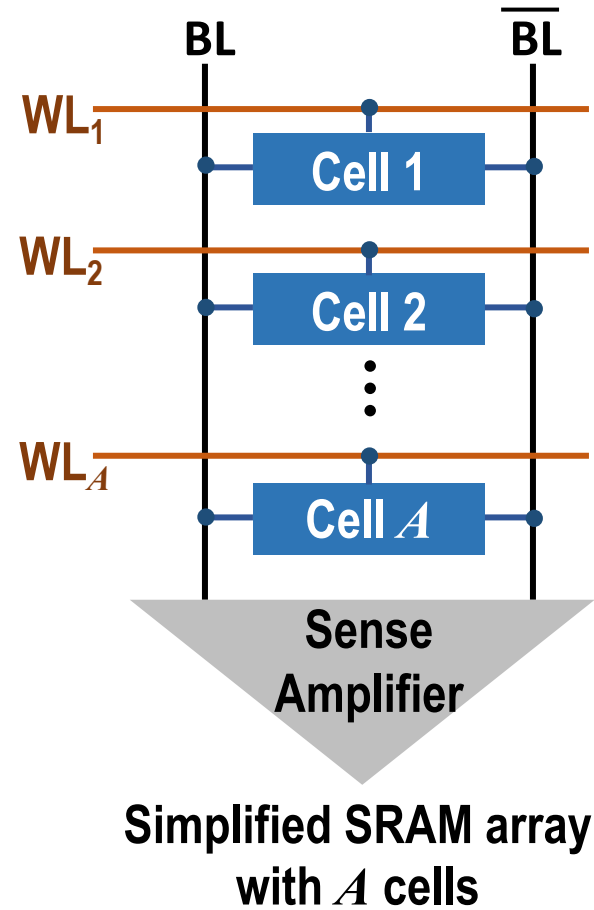
$$p(\boldsymbol{\beta} | \mathbf{D}, \boldsymbol{\alpha}, L) = \frac{1}{Z_2} \cdot \prod_{k=1}^K \beta_k^{\alpha_k + M_k} \cdot (1 - \beta_k)^{N + L - (\alpha_k + M_k)}$$

$$\text{where, } Z_2 = \prod_{k=1}^K B(\alpha_k + M_k + 1, N + L + 1 - \alpha_k - M_k)$$

The posterior distribution is also a product of  $K$  Beta distributions

$Z_2$  is a normalization constant to guarantee that the integration of the posterior is equal to 1

# Bayesian Inference



$$p(\boldsymbol{\beta} | \mathbf{D}, \boldsymbol{\alpha}, L) = \frac{1}{Z_2} \cdot \prod_{k=1}^K \beta_k^{\alpha_k + M_k} \cdot (1 - \beta_k)^{N + L - (\alpha_k + M_k)}$$

- Maximum-A-Posteriori Estimation

$$\ln p(\boldsymbol{\beta} | \mathbf{D}, \boldsymbol{\alpha}, L) = \sum_{k=1}^K \left[ (\alpha_k + M_k) \cdot \ln \beta_k + (N + L - \alpha_k - M_k) \cdot \ln(1 - \beta_k) \right] - C$$

where,  $C = \ln Z_2$

**Independent of  $\boldsymbol{\beta}$**

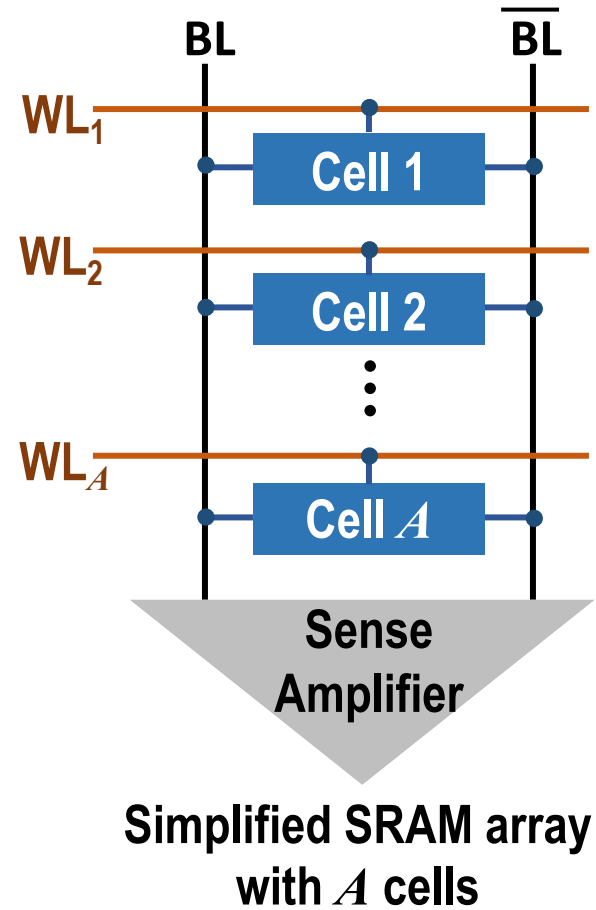
$$\frac{\partial}{\partial \boldsymbol{\beta}} \ln p(\boldsymbol{\beta} | \mathbf{D}, \boldsymbol{\alpha}, L) = 0$$

$$\mathbf{M} = [M_1 \ M_2 \ \dots \ M_K]^T \in \mathfrak{R}^K$$

$$\boldsymbol{\beta}^{\text{MAP}} = \frac{\boldsymbol{\alpha} + \mathbf{M}}{L + N}$$



# Hyper-parameter Inference



$$\Theta = \{L, \alpha\}$$

$$\max_{\alpha, L} p(D|\alpha, L)$$

$$p(D|\alpha, L) = \int p(D, \beta|\alpha, L) d\beta = \int p(D|\beta) p(\beta|\alpha, L) d\beta$$



$$p(D|\alpha, L) = \prod_{k=1}^K \frac{B(\alpha_k + M_k + 1, L + N - \alpha_k - M_k + 1)}{B(\alpha_k + 1, L + 1 - \alpha_k)}$$



$$\max_{\alpha, L} \prod_{k=1}^K \frac{B(\alpha_k + M_k + 1, L + N - \alpha_k - M_k + 1)}{B(\alpha_k + 1, L + 1 - \alpha_k)}$$



# Hyper-parameter Inference

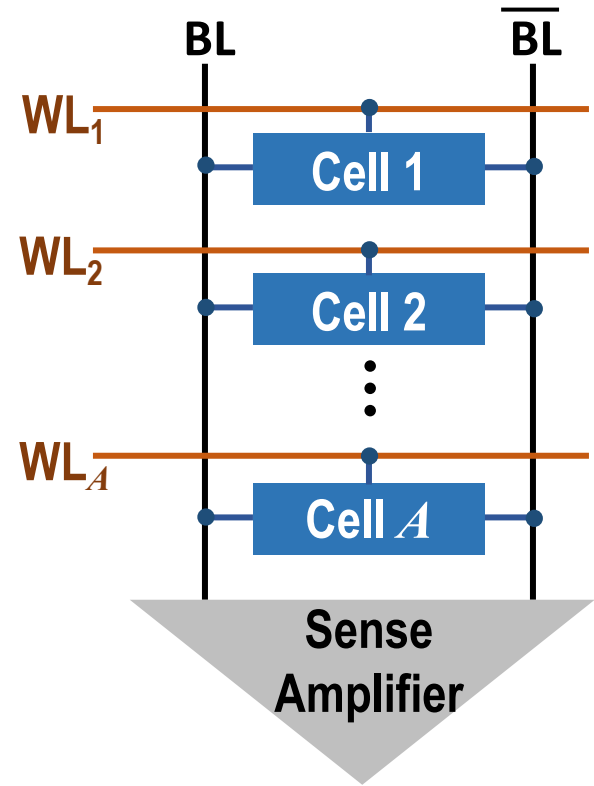
$$\max_{\alpha, L} \prod_{k=1}^K \frac{B(\alpha_k + M_k + 1, L + N - \alpha_k - M_k + 1)}{B(\alpha_k + 1, L + 1 - \alpha_k)}$$



## • Multi-start Quasi-Newton (MQN) method

- Hyper-parameters initialization
  - Randomly select  $N_s$  samples at each corner, where  $N_s = r \times N$
  - Generate a small dataset  $D_s = \{x_k^n; n = 1, 2, \dots, N_s; k = 1, 2, \dots, K\}$
  - $\alpha_k = M_{s,k} = \sum_{n=1}^{N_s} x_k^n \quad L = N_s$
- Based on hyper-parameters initialization, generate several trail points
- Solve the optimization problem from each trail point via Quasi-Newton method
- Choose the best solution among all local optimums as the final result.

$$\alpha = [\alpha_1 \ \alpha_2 \ \dots \ \alpha_K]^T$$

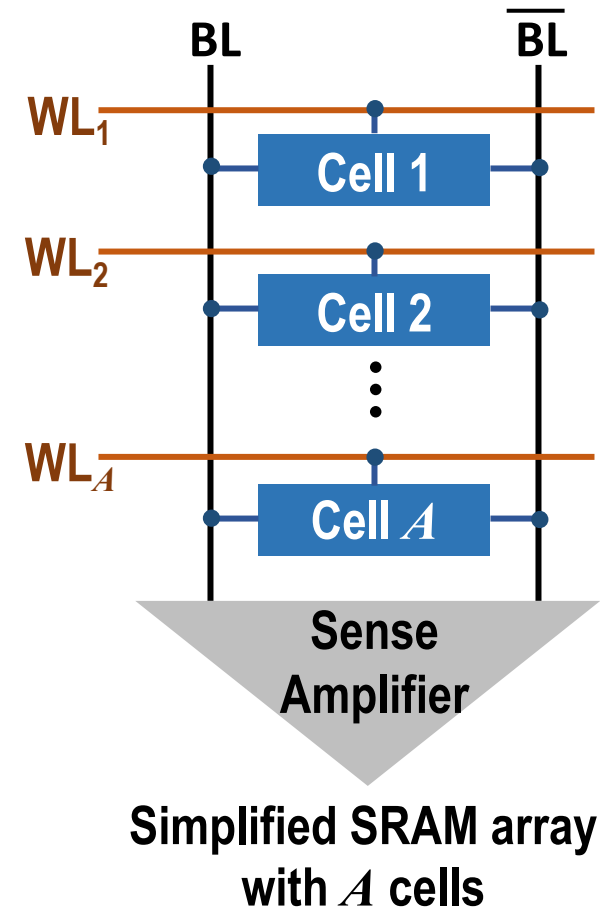


Simplified SRAM array with  $A$  cells



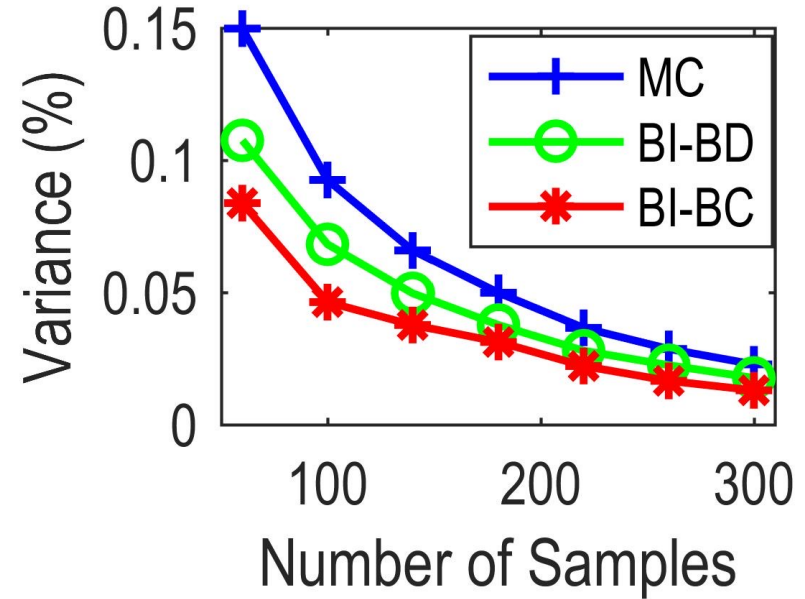
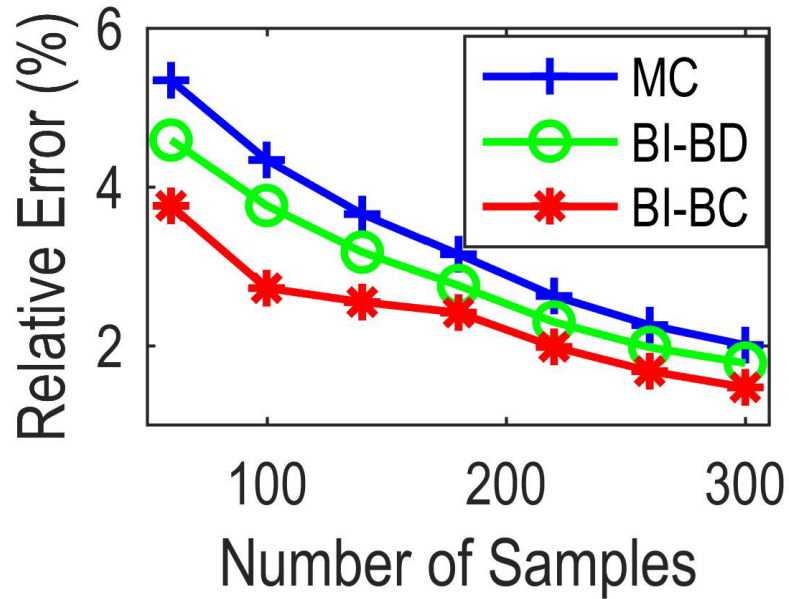
# Example: SRAM Access Failure

- 65nm CMOS Technology
- Failure definition:
  - Differential bit-line voltage of any cell  $\leq$  the SA input offset voltage
- PVT corners:
  - 5 process corners: TT, SS, FF, FS and SF





# Example: SRAM Access Failure



	Relative Errors (%)						
# of samples	60	100	140	180	220	260	300
MC	5.34	4.33	3.65	3.15	2.62	2.25	2.00
BI-BD	4.59	3.76	3.17	2.75	2.29	1.97	1.76
BI-BC	3.76	2.72	2.54	2.41	1.98	1.67	1.47



# Conclusion

- **Bayesian Inference method based-on Bernoulli distribution with conjugate prior (BI-BC)**
  - Using a product of Beta distributions as the conjugate prior
  - encode the performance correlation among different corners
  - Hyper-Parameter Inference by MQN method
  - BI-BC achieves up to  $2.0\times$  cost reduction over the state-of-the-art methods without surrendering any accuracy

